

## Sheringham Shoal and Dudgeon Offshore Wind Farm Extension Projects

Outline Offshore Operations and Maintenance Plan (OOMP)

August 2022 Document Reference: 9.9 APFP Regulation: 5(2)(q)









# **Sheringham Shoal and Dudgeon Offshore Wind Farm Extension Projects**

## **DCO Application**

Outline Offshore Operation and Maintenance Plan (OOMP)



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Title: Sheringham Shoal and Dudgeon Offshore Wind Farm Extension Projects DCO Application Outline Offshore Operation and Maintenance Plan (OOMP)					
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Royal Haskoning[	DHV				
Approved by:		Date:			
Sarah Chandler, E	quinor	August 2022			



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## **Glossary of Acronyms**

AUV Autonomous Underwater Vehicles  CAA Civil Aviation Authority  CSCB Cromer Shoal Chalk Beds  CTV Crew Transfer Vessel  DCO Development Consent Order  DEL Dudgeon Extension Limited  DEP Dudgeon Offshore Wind Farm Extension Project  DML Deemed Marine Licence  DoB Depth of Burial  ES Environmental Statement  HV High Voltage  km Kilometre  MBES Multi-Beam Echosounder  MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply  UXO Unexploded Ordnance		
CSCB Cromer Shoal Chalk Beds CTV Crew Transfer Vessel DCO Development Consent Order DEL Dudgeon Extension Limited DEP Dudgeon Offshore Wind Farm Extension Project DML Deemed Marine Licence DoB Depth of Burial ES Environmental Statement HV High Voltage km Kilometre MBES Multi-Beam Echosounder MCZ Marine Conservation Zone MMO Marine Management Organisation MW Megawatt O&M Operation and Maintenance OOMP Offshore Operations and Maintenance Plan OSP Offshore Substation Platform OWF Offshore Wind Farm PEMP Project Environmental Management Plan ROV Remotely Operated Vehicle SEL Scira Extension Limited SEP Sheringham Shoal Offshore Wind Farm Extension Project SOV Service Operation Vessel SSS Side Scan Sonar UPS Uninterruptible Power Supply	AUV	Autonomous Underwater Vehicles
CTV Crew Transfer Vessel  DCO Development Consent Order  DEL Dudgeon Extension Limited  DEP Dudgeon Offshore Wind Farm Extension Project  DML Deemed Marine Licence  DoB Depth of Burial  ES Environmental Statement  HV High Voltage  km Kilometre  MBES Multi-Beam Echosounder  MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	CAA	Civil Aviation Authority
DCO Development Consent Order  DEL Dudgeon Extension Limited  DEP Dudgeon Offshore Wind Farm Extension Project  DML Deemed Marine Licence  DoB Depth of Burial  ES Environmental Statement  HV High Voltage  km Kilometre  MBES Multi-Beam Echosounder  MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	CSCB	Cromer Shoal Chalk Beds
DEL Dudgeon Extension Limited DEP Dudgeon Offshore Wind Farm Extension Project  DML Deemed Marine Licence  DoB Depth of Burial  ES Environmental Statement  HV High Voltage  km Kilometre  MBES Multi-Beam Echosounder  MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	CTV	Crew Transfer Vessel
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DoB Depth of Burial  ES Environmental Statement  HV High Voltage  km Kilometre  MBES Multi-Beam Echosounder  MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	DEP	Dudgeon Offshore Wind Farm Extension Project
ES Environmental Statement HV High Voltage  km Kilometre  MBES Multi-Beam Echosounder  MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	DML	Deemed Marine Licence
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MBES Multi-Beam Echosounder  MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	HV	High Voltage
MCZ Marine Conservation Zone  MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	km	Kilometre
MMO Marine Management Organisation  MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	MBES	Multi-Beam Echosounder
MW Megawatt  O&M Operation and Maintenance  OOMP Offshore Operations and Maintenance Plan  OSP Offshore Substation Platform  OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	MCZ	Marine Conservation Zone
O&M Operation and Maintenance OOMP Offshore Operations and Maintenance Plan OSP Offshore Substation Platform OWF Offshore Wind Farm PEMP Project Environmental Management Plan ROV Remotely Operated Vehicle SEL Scira Extension Limited SEP Sheringham Shoal Offshore Wind Farm Extension Project SOV Service Operation Vessel SSS Side Scan Sonar UPS Uninterruptible Power Supply	MMO	Marine Management Organisation
OOMP Offshore Operations and Maintenance Plan OSP Offshore Substation Platform OWF Offshore Wind Farm PEMP Project Environmental Management Plan ROV Remotely Operated Vehicle SEL Scira Extension Limited SEP Sheringham Shoal Offshore Wind Farm Extension Project SOV Service Operation Vessel SSS Side Scan Sonar UPS Uninterruptible Power Supply	MW	Megawatt
OSP Offshore Substation Platform OWF Offshore Wind Farm PEMP Project Environmental Management Plan ROV Remotely Operated Vehicle SEL Scira Extension Limited SEP Sheringham Shoal Offshore Wind Farm Extension Project SOV Service Operation Vessel SSS Side Scan Sonar UPS Uninterruptible Power Supply	O&M	Operation and Maintenance
OWF Offshore Wind Farm  PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	OOMP	Offshore Operations and Maintenance Plan
PEMP Project Environmental Management Plan  ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	OSP	Offshore Substation Platform
ROV Remotely Operated Vehicle  SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	OWF	Offshore Wind Farm
SEL Scira Extension Limited  SEP Sheringham Shoal Offshore Wind Farm Extension Project  SOV Service Operation Vessel  SSS Side Scan Sonar  UPS Uninterruptible Power Supply	PEMP	Project Environmental Management Plan
SEP Sheringham Shoal Offshore Wind Farm Extension Project SOV Service Operation Vessel SSS Side Scan Sonar UPS Uninterruptible Power Supply	ROV	Remotely Operated Vehicle
SOV Service Operation Vessel SSS Side Scan Sonar UPS Uninterruptible Power Supply	SEL	Scira Extension Limited
SSS Side Scan Sonar UPS Uninterruptible Power Supply	SEP	Sheringham Shoal Offshore Wind Farm Extension Project
UPS Uninterruptible Power Supply	SOV	Service Operation Vessel
	SSS	Side Scan Sonar
UXO Unexploded Ordnance	UPS	Uninterruptible Power Supply
	UXO	Unexploded Ordnance



## **Glossary of Terms**

Dudgeon Offshore Wind Farm Extension Project (DEP)	The Dudgeon Offshore Wind Farm Extension onshore and offshore sites including all onshore and offshore infrastructure.
DEP offshore site	The Dudgeon Offshore Wind Farm Extension consisting of the DEP wind farm site, interlink cable corridors and offshore export cable corridor (up to mean high water springs).
DEP onshore site	The Dudgeon Offshore Wind Farm Extension onshore area consisting of the DEP onshore substation site, onshore cable corridor, construction compounds, temporary working areas and onshore landfall area.
DEP North array area	The wind farm site area of the DEP offshore site located to the north of the existing Dudgeon Offshore Wind Farm
DEP South array area	The wind farm site area of the DEP offshore site located to the south of the existing Dudgeon Offshore Wind Farm
DEP wind farm site	The offshore area of DEP within which wind turbines, infield cables and offshore substation platform/s will be located and the adjacent Offshore Temporary Works Area. This is also the collective term for the DEP North and South array areas.
Horizontal directional drilling (HDD)	Trenchless technique used to install cables – in this case referring to the installation of the export cables at the landfall.
Horizontal directional drilling (HDD) zones	The areas within the onshore cable route which would house HDD entry or exit points.
Infield cables	Cables which link the wind turbine generators to the offshore substation platform(s).
Interlink cables	Cables linking two separate project areas. This can be cables linking:
	1) DEP South array area and DEP North array area
	2) DEP South array area and SEP
	3) DEP North array area and SEP
	1 is relevant if DEP is constructed in isolation or first in a phased development.
	2 and 3 are relevant where both SEP and DEP are built.



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Interlink cable corridor	This is the area which will contain the interlink cables between offshore substation platform/s and the adjacent Offshore Temporary Works Area.
Landfall	The point at the coastline at which the offshore export cables are brought onshore, connecting to the onshore cables at the transition joint bay above mean high water.
Offshore cable corridors	This is the area which will contain the offshore export cables or interlink cables, including the adjacent Offshore Temporary Works Area.
Offshore export cable corridor	This is the area which will contain the offshore export cables between offshore substation platform/s and landfall, including the adjacent Offshore Temporary Works Area.
Offshore export cables	The cables which would bring electricity from the offshore substation platform(s) to the landfall. 220 – 230kV.
Offshore substation platform (OSP)	A fixed structure located within the wind farm site/s, containing electrical equipment to aggregate the power from the wind turbine generators and convert it into a more suitable form for export to shore.
Offshore Temporary Works Area	An Offshore Temporary Works Area within the offshore Order Limits in which vessels are permitted to carry out activities during construction, operation and decommissioning encompassing a 200m buffer around the wind farm sites and a 750m buffer around the offshore cable corridors. No permanent infrastructure would be installed within the Offshore Temporary Works Area.
Order Limits	The area subject to the application for development consent, including all permanent and temporary works for SEP and DEP.
Sheringham Shoal Offshore Wind Farm Extension Project (SEP)	The Sheringham Shoal Offshore Wind Farm Extension onshore and offshore sites including all onshore and offshore infrastructure.
SEP offshore site	Sheringham Shoal Offshore Wind Farm Extension consisting of the SEP wind farm site and offshore export cable corridor (up to mean high water springs).
SEP wind farm site	The offshore area of SEP within which wind turbines, infield cables and offshore substation platform/s will be located and the adjacent Offshore Temporary Works Area.
Study area	Area where potential impacts from the project could occur, as defined for each individual Environmental Impact Assessment (EIA) topic.



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The Applicant	Equinor New Energy Limited. As the owners of SEP and DEP, Scira Extension Limited (SEL) and Dudgeon Extension Limited (DEL) are the named undertakers that have the benefit of the Development Consent Order. References in this document to obligations on, or
	commitments by, 'the Applicant' are given on behalf of SEL and DEL as the undertakers of SEP and DEP.

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#### INTRODUCTION

#### 1.1 Purpose of this Document

- 1. This outline Offshore Operation and Maintenance Plan (OOMP) has been drafted with specific reference to the interpretation of the definition of "maintain" within the Sheringham Shoal Offshore Wind Farm Extension Project (SEP) and Dudgeon Offshore Wind Farm Extension Project (DEP) **Draft Development Consent Order (DCO)** (document reference 3.1);
  - "maintain" includes inspect, upkeep, repair, adjust, alter, remove, reconstruct and replace, to the extent assessed in the environmental statement; and "maintenance" must be construed accordingly;"
- 2. The purpose of this document is to provide an outline of reasonably foreseeable offshore maintenance activities and the broad approach to be taken for each activity.
- 3. As the owners of SEP and DEP, Scira Extension Limited (SEL) and Dudgeon Extension Limited (DEL) are the named undertakers that have the benefit of the Development Consent Order. References in this document to obligations on, or commitments by, 'the Applicant' are given on behalf of SEL and DEL as the undertakers of SEP and DEP.
- 4. The final OOMP will be prepared following post-consent detailed design as required under the conditions of the Deemed Marine Licences (DMLs) included within the **Draft DCO** (document reference 3.1):
  - "an offshore operations and maintenance plan (in accordance with the outline offshore operations and maintenance plan), to be submitted to the MMO at least four months prior to commencement of operation of the licensed activities and to provide for review and resubmission every three years during the operational phase."
- 5. SEP and DEP each have a DML covering their generation assets and a DML covering transmission infrastructure i.e. four in total.
- 6. The final OOMP will include details of the:
  - Operation and Maintenance (O&M) requirements of SEP and DEP, including all equipment, structures and associated infrastructure, in accordance with design and manufacturer recommendations:
  - Operational health, safety and environmental management;
  - Accessibility and constraints;
  - Logistical set up of the O&M base;
  - O&M staff requirement, including numbers and skills;
  - Spare parts and availability; and
  - Planning of scheduled and unscheduled maintenance.
- 7. The Applicant has assessed the following reasonably foreseeable offshore maintenance activities within the Environmental Statement (ES):



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- Geophysical survey, usually of foundations and subsea cables for asset integrity purposes, typically using multibeam echosounder (MBES) and/or side scan sonar (SSS), potentially using remotely operated vehicles (ROVs);
- Wind turbine service;
- Oil sampling and/or change;
- UPS (uninterruptible power supply) battery change;
- Service and inspections of wind turbine safety equipment, nacelle crane, service lift, high voltage system, blades;
- Foundation inspection and repair;
- Cable repair and replacement;
- Cable remedial reburial;
- Cable crossing inspection and repair; and
- Unplanned and planned corrective work.
- 8. Large components (e.g. wind turbine blades or offshore substation platform (OSP) transformers) are not expected to need replacement frequently during the operational phase, although failure of these components is possible. In this event, a jack-up vessel may be required to operate continuously for significant periods to carry out major maintenance activities of this type.
- 9. Vessel visits to the SEP and DEP wind farm sites will be required each year to allow for scheduled and unscheduled maintenance activities. It is expected that both SEP and DEP will be operated from the existing Dudgeon Offshore Wind Farm (OWF) O&M base at Great Yarmouth, sharing vessels and facilities. If it is not possible to use Great Yarmouth, a suitable alternative location for the O&M base will be selected.
  - Scheduled maintenance would be undertaken from vessels including Service Operation Vessels (SOV), daughter craft onboard the SOV, or Crew Transfer Vessels (CTV). Surveys will be undertaken by dedicated survey vessels.
  - Unscheduled maintenance to deal with fault finding and repairs of the turbines, OSPs, cables and associated offshore infrastructure would be undertaken from vessels such as jack-up vessels, SOVs, CTVs, cable repair vessels etc.
- 10. **ANNEX 1** of this document outlines the estimated frequency and sea bed footprints of these maintenance activities.
- 11. The operational impacts are assessed in offshore technical chapters of the ES as follows: Chapter 6 Marine Geology, Oceanography and Physical Processes (document reference 6.1.6); Chapter 7 Marine Water and Sediment Quality (document reference 6.1.7); Chapter 8 Benthic Ecology (document reference 6.1.8); Chapter 9 Fish and Shellfish Ecology (document reference 6.1.9); Chapter 10 Marine Mammals (document reference 6.1.10); Chapter 11 Offshore Ornithology (document reference 6.1.11); Chapter 12 Commercial Fisheries (document reference 6.1.12); Chapter 13 Shipping and Navigation (document reference 6.1.13); and Chapter 16 Petroleum Industry and Other Marine Users (document reference 6.1.16).



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#### 1.2 Background

- 12. The SEP wind farm site will cover an area of approximately 97.0km<sup>2</sup> and the DEP wind farm site will cover an area of approximately 114.75km<sup>2</sup>. The closest point to the coast is 15.8km from SEP and 26.5km from DEP. Depths range from 14m below Lowest Astronomical Tide (LAT) in the northwest of the SEP wind farm site to 36m in the northwest of the DEP North array area.
- 13. Water depths within the offshore export cable corridor range from 25-27m in the offshore part closest to SEP, shallowing to about 16m near the eastern tip of Sheringham Shoal sand bank and then decreasing progressively to 0m at the coast.
- 14. Once built, SEP and DEP would comprise the following offshore components:
  - The offshore wind turbines and their associated foundations:
  - Scour protection around foundations as required;
  - Offshore substation platform/s (OSP/s) supporting required electrical equipment, possibly also incorporating offshore facilities; and
  - Subsea cables comprising infield, interlink and offshore export cables and associated external cable protection as required.
- 15. The detailed design of SEP and DEP (e.g. numbers of wind turbines, layout configuration, foundation type and requirement for scour protection) will be determined post-consent. **Chapter 4 Project Description** (document reference 6.1.4) provides a description of the key components of the Projects as well as details of how the wind farms will be constructed, operated, maintained and decommissioned.

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#### **DISCHARGING THE CONSENT CONDITION**

#### 1.3 Activity List during the Operations and Maintenance Phase

- 16. The list of activities to be undertaken during the O&M phase is provided in ANNEX1. This O&M list is a live document which will be updated and agreed with the MMO as required.
- 17. For each activity, a 'traffic light system' will be used to indicate which can be carried out under the DMLs:
  - Green indicates that an additional marine licence is not required, however notification should be provided to the MMO on works being undertaken;
  - Amber indicates that an additional marine licence may be required if proposed works exceed those assessed within the ES or described within the DCO; or
  - Red indicates that an additional marine licence could be required, dependant on the type of works to be undertaken.
- 18. Additional activities not outlined in this schedule (including **ANNEX 1**) may, if relevant, require future consents such as a Marine Licence under the Marine and Coastal Access Act 2009. Such activities would be discussed with the MMO prior to being undertaken, as appropriate.

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## **ANNEX 1**

## **OPERATIONS AND MAINTENANCE LIST**

Potential offshore maintenance activity	Relevant DML	Assessed in the ES?	Realistic Worst Case assessed in the ES (for any activity outside those listed, the MMO should be notified)	Location in the application documents	Additional licence likely to be required?	Consultation required with the MMO and relevant SNCB?1
Wind turbines (topsion	de)	,		,		P.
Annual wind turbine maintenance	Generation	Yes	Assessed in the ES within the assumed maintenance activities per annum for scheduled and unscheduled maintenance.		No	No
Wind turbine troubleshooting	Generation	Yes	There are a number of potential maintenance strategies for the wind farms which will be determined by the final design and procurement of maintenance contractors.		No	No
Wind turbine repair	Generation	Yes	The wind farms would be maintained from shore using a number of different O&M vessels (e.g. SOVs, CTVs).		No	No
Blade inspection	Generation	Yes	Typical maintenance activities would include; general wind turbine service; oil sampling / change; UPS	ES Chapter 4 Project Description; ES Chapter 6 Marine Geology, Oceanography and Physical Processes; ES Chapter 7 Marine Water and Sediment Quality; ES Chapter 8 Benthic Ecology; ES Chapter 9 Fish and Shellfish Ecology; ES Chapter 10 Marine Mammal Ecology; ES Chapter 11 Offshore Ornithology; ES Chapter 12 Commercial Fisheries;	No	No
Blade and hub repair	Generation	Yes	(uninterruptible power supply) battery change; service and inspections of wind turbine safety equipment, nacelle crane, service lift, High Voltage (HV) system, blades.		No	No
Blade replacement	Generation	Yes	Although it is not anticipated that large components (e.g. wind turbine blades or substation transformers) would frequently require replacement during the operational phase, the failure of these components is possible. Should this be required, large jack-up vessels may need to operate continuously for significant periods to carry out these major maintenance activities.		No	No
Transition piece repair	Generation	Yes			No	No
Transition piece maintenance	Generation	Yes	Operational cleaning of offshore infrastructure would consist of jet washing with seawater, no chemicals would be used in this	ES Chapter 13 Shipping and Navigation; ES Chapter 16 Petroleum Industry and Other Marine Users	No	No
Gearbox repair and replacement	Generation	Yes	Table 4-29 of Chapter 4 Project Description provides indicative maximum anticipated vessel trips during operation.  Regarding jack-up operations, the number of estimated operational visits for maintenance activities are assessed in the ES on the basis of a maximum of 10 jack-up movements per year for each of SEP and DEP (i.e. 20 in total. The jack up vessel has a maximum footprint of 1,200m² which would lead to a total area of up to 24,000m² per year.		No	No
Generator replacement	Generation	Yes			No	No
Paint and repair	Generation	Yes			No	No
J-Tube and ladder cleaning	Generation	Yes			No	No
Removal of organic material	Generation and Transmission	No	Marine growth / guano will accumulate on the offshore infrastructure. This must be regularly removed to protect the exterior parts of the transition piece and wind turbine towers.	N/A	No	Yes

<sup>&</sup>lt;sup>1</sup> Prior to undertaking the specified works

Status: Final

Classification: Open

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Potential offshore maintenance activity	Relevant DML	Assessed in the ES?	Realistic Worst Case assessed in the ES (for any activity outside those listed, the MMO should be notified)	Location in the application documents	Additional licence likely to be required?	Consultation required with the MMO and relevant SNCB? <sup>1</sup>		
Cables (infield, inter	Cables (infield, interlink and export)							
Cable inspection	Generation and Transmission	Yes	During the life of the project, cable repairs may be required, and periodic inspections, including through the use of geophysical		No	No		
Placement of external cable protection in different locations to external cable protection installed during construction (outside the Cromer Shoal Chalk Beds (CSCB) Marine Conservation Zone (MCZ))	Generation and Transmission	Yes <sup>2</sup>	surveys, will be undertaken. Periodic surveys would also be required to ensure the cables remain buried and if they do become exposed, re-burial works would be undertaken.  In most cases a failure would lead to the following operations:  Vessel anchor placement;  Exposing / unburying the damaged part of the cable, assumed to be approximately 800m length of an export cable or interlink cable or the whole length of an infield cable (up to 5km length) subject to the nature of the repair;  Cutting the cable;		Potentially <sup>3</sup>	Yes		
Replacement or addition to external cable protection in the same locations as external cable protection installed during construction	Generation and Transmission	Yes	<ul> <li>For infield cables it may be preferable to lift a whole length of a cable between two turbines, of up to approximately 5km length although this would be a rare occurrence;</li> <li>Lifting the cable ends to the repair vessel;</li> <li>Jointing a new segment of cable to the old cable;</li> <li>Lowering the cable (and joints) back to the sea bed; and</li> <li>Cable burial, where possible.</li> </ul>	ES Chapter 4 Project Description; ES Chapter 6 Marine Geology, Oceanography and Physical Processes; ES Chapter 7 Marine Water and Sediment Quality; ES Chapter 8 Benthic Ecology;	No	Yes		
Placement of external cable protection in different locations to external cable protection installed during construction (within the CSCB MCZ)	Transmission	Yes	Worst case assumes a maximum of one failure for every 1,000km of cable per year, requiring the use of a cable laying vessel 4 times every 10 years for all cables.  Cables can become exposed due to moving sand waves but also sometimes due to erosion of other soft / mobile sediment (not just sand waves). During the life of the project, periodic geophysical surveys would be required to ensure the cables	ES Chapter 9 Fish and Shellfish Ecology; ES Chapter 10 Marine Mammal Ecology; ES Chapter 11 Offshore Ornithology; ES Chapter 12 Commercial Fisheries; ES Chapter 13 Shipping and Navigation, ES Chapter 16 Petroleum Industry and Other Marine Users	Yes	Yes		
Cable re-burial (outside the CSCB MCZ)	Generation and Transmission	Yes	remain buried and if they do become exposed, re-burial works would be undertaken. Post construction surveys in the initial 3-5 years are often dictated by the DML.		No	No		
Cable repair (outside the CSCB MCZ)	Generation and Transmission	Yes	The worst case scenario for infield, interlink and export cable re- burial is based on an estimate of 1% of infield cabling, 1% of interlink cabling and 0.2km per export cable (up to half of which		No	No		
Cable re-burial (inside the CSCB MCZ)	Transmission	Yes	could be within the CSCB MCZ) every 10 years although the aim would be to avoid requirement for re-burial by using sand wave levelling / pre-sweeping.		No	Yes		
Cable repair (inside the CSCB MCZ)	Transmission	Yes			No	Yes		

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<sup>&</sup>lt;sup>2</sup> Up to 59,500m<sup>2</sup> of external cable protection outwith the CSCB MCZ has been assessed in the ES. Unless the area of external cable protection installed exceeds this or a period of ten years has elapsed since the completion of construction then no additional marine licence is required.

<sup>&</sup>lt;sup>3</sup> Approval will be required prior to the installation of additional external cable protection in different locations.



Consultation **Potential offshore** Additional required with the Realistic Worst Case assessed in the ES (for any activity Location in the Relevant DML Assessed in the ES? maintenance licence likely **MMO** and outside those listed, the MMO should be notified) application documents to be required? activity relevant SNCB?1 Cable inspection including geophysical surveys (MBES, Generation and No magnetometer, Yes No Transmission SSS) and Depth of Burial (DoB) surveys to inspect subsea assets Sub-bottom profiling Generation and No Yes No Transmission (i.e. chirp or pinger) Generation and No Geotechnical survey Yes No Transmission Wind turbine foundations Foundation No Generation Yes No inspection Within the assumed maintenance activities per annum for scheduled and unscheduled maintenance as described above. No Yes No Foundation repair Generation Replacement of a failed foundation is considered to be a highly Foundation unlikely event. Should such an occurrence take place then Yes Generation N/A N/A Yes replacement consent for the replacement of the failed foundation would be obtained from the MMO prior to commencement. Scour protection is included in the worst case scenario of 100% foundations requiring scour protection. Installation of the following areas of scour protection for the worst **ES Chapter 4 Project Description**; case number of wind turbines associated with the respective ES Chapter 6 Marine Geology, Oceanography foundation type would be permitted (note that the benthic and Physical Processes: assessment considered gravity-base foundations as the worst **ES Chapter 7 Marine Water and Sediment** case because they have the largest footprint): Replacement or Quality: **ES Chapter 8 Benthic Ecology**; addition to scour • Monopile and scour protection footprints together are Yes ES Chapter 9 Fish and Shellfish Ecology: protection installed Generation Yes No calculated as 1,917m<sup>2</sup> per 15MW wind turbine and 2,903m<sup>2</sup> per ES Chapter 10 Marine Mammal Ecology; during construction 18+MW wind turbine around foundations4 **ES Chapter 11 Offshore Ornithology**; · Gravity-base foundation and scour protection footprints **ES Chapter 12 Commercial Fisheries**; together are calculated as 14,314m<sup>2</sup> per 15MW wind turbine ES Chapter 13 Shipping and Navigation, **ES Chapter 16 Petroleum Industry and Other** and 25,447m<sup>2</sup> per 18+MW wind turbine Marine Users • Jacket on pin piles or suction buckets and scour protection footprints together are calculated as 3,053m<sup>2</sup> per 15MW wind turbine and 3,770m<sup>2</sup> per 18+MW wind turbine Installation of scour The maximum footprint of scour protection (including the Yes Generation Yes<sup>5</sup> foundation area) for each of the foundation type options for wind N/A Potentially<sup>6</sup> protection in different locations to turbines are as stated in the above cell.

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<sup>&</sup>lt;sup>4</sup> The scour protection placed during operation cannot exceed the sea bed footprint of the scour protection laid at that location during construction.

<sup>&</sup>lt;sup>5</sup> Unless the total area of scour protection installed for the chosen foundation type exceeds that assessed in the ES or a period of ten years has elapsed since the completion of construction then no additional marine licence is required.

<sup>&</sup>lt;sup>6</sup> Approval will be required prior to the installation of additional scour protection in different locations.



Consultation **Potential offshore** Additional required with the Realistic Worst Case assessed in the ES (for any activity Location in the Relevant DML Assessed in the ES? maintenance licence likely **MMO** and outside those listed, the MMO should be notified) application documents to be required? activity relevant SNCB?1 scour protection installed during construction Anti-fouling devices such as passive bird scarers and bird spikes can be used on the offshore infrastructure to discourage birds and other animals from establishing themselves on or soiling the Addition of external surfaces. Such devices are required to ensure safe No Generation No N/A No antifouling devices access and functionality of the infrastructure. It is important to note that the devices are not designed to actively or passively harm wildlife. **OSPs** No No Inspections including geophysical surveys Generation and (MBES. Yes Transmission magnetometer, SSS) to inspect **ES Chapter 4 Project Description**: subsea assets. **ES Chapter 6 Marine Geology, Oceanography** Within the assumed maintenance activities per annum for Sub-bottom profiling No Generation and No Yes and Physical Processes: scheduled and unscheduled maintenance as described above. (i.e. chirp or pinger) Transmission **ES Chapter 7 Marine Water and Sediment** No General No Quality; OSPs would typically require an average of 1 visit every two maintenance work, **ES Chapter 8 Benthic Ecology**; weeks although this may be more during unscheduled e.g. oil replacement, ES Chapter 9 Fish and Shellfish Ecology; maintenance. mechanical works. Generation and ES Chapter 10 Marine Mammal Ecology; Yes external surface Transmission **ES Chapter 11 Offshore Ornithology**; preparation and **ES Chapter 12 Commercial Fisheries**; protective coating ES Chapter 13 Shipping and Navigation, repair / re-painting. **ES Chapter 16 Petroleum Industry and Other Marine Users** Switchgear Generation and No No Yes replacement Transmission Foundation Generation and No Yes No inspection Transmission Within the assumed maintenance activities per annum for scheduled and unscheduled maintenance as described above. Generation and No Yes Foundation repair No Transmission Replacement of a failed foundation is considered to be a highly Foundation unlikely event. Should such an occurrence take place then Generation and Yes N/A N/A Yes consent for the replacement of the failed foundation would be replacement Transmission

Maximum parameters

phase:

included in construction

and Physical Processes;

**ES Chapter 4 Project Description**;

**ES Chapter 6 Marine Geology, Oceanography** 

obtained from the MMO prior to commencement.

Installation of scour protection would be permitted for each

the worst case because they have the largest footprint):

individual OSP of which there would be up to two (note that the

benthic assessment considered jackets on suction caissons as

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Yes

No

Generation and

Transmission

Yes

Replacement or

addition to scour

foundations

installed during construction<sup>7</sup>

protection around

<sup>&</sup>lt;sup>7</sup> The scour protection placed during operation cannot exceed the sea bed footprint of the scour protection laid at that location during construction.



Consultation **Potential offshore** Additional required with the Realistic Worst Case assessed in the ES (for any activity Location in the Relevant DML Assessed in the ES? maintenance licence likely **MMO** and outside those listed, the MMO should be notified) application documents activity to be required? relevant SNCB?1 • OSP jacket on suction buckets and scour protection footprints **ES Chapter 7 Marine Water and Sediment** Quality; together are calculated as 1,662m<sup>2</sup> per OSP ES Chapter 8 Benthic Ecology; ES Chapter 9 Fish and Shellfish Ecology; ES Chapter 10 Marine Mammal Ecology, **ES Chapter 11 Offshore Ornithology**; **ES Chapter 12 Commercial Fisheries**; ES Chapter 13 Shipping and Navigation. ES Chapter 16 Petroleum Industry and Other **Marine Users** Installation of scour protection in The maximum footprint of scour protection (including the different locations to Generation and Yes Yes8 foundation area) for each of the foundation type options for N/A Potentially<sup>9</sup> Transmission scour protection OSPs are as stated in the above cell. installed during construction Marine growth / guano will accumulate on the offshore Removal of organic Generation and Yes No infrastructure, this must be regularly removed to protect the N/A No material Transmission exterior parts of the OSP. Anti-fouling devices such as passive bird scarers and bird spikes can be used on the offshore infrastructure to discourage birds and other animals from establishing themselves on or soiling the Addition of Generation and external surfaces. Such devices are required to ensure safe No Yes N/A No access and functionality of the infrastructure. antifouling devices Transmission It is important to note that the devices are not designed to actively or passively harm wildlife. Other Davit crane Generation and No Yes No inspection Transmission Fuel replenishment Generation and No **ES Chapter 4 Project Description**; Yes No to CTV Transmission ES Chapter 6 Marine Geology, Oceanography Re-fuelling of and Physical Processes; Generation and No generator on the Yes No **ES Chapter 7 Marine Water and Sediment** Transmission OSP Quality: **ES Chapter 8 Benthic Ecology:** Grout and corrosion Within the assumed maintenance activities per annum as ES Chapter 9 Fish and Shellfish Ecology; works (including described above. ES Chapter 10 Marine Mammal Ecology; cathodic protection Generation and No Yes No **ES Chapter 11 Offshore Ornithology**; inspection, grouting Transmission **ES Chapter 13 Commercial Fisheries**; core samples and ES Chapter 13 Shipping and Navigation, re-grouting) **ES Chapter 16 Petroleum Industry and Other** Retro-fitting of Generation and Yes Yes No **Marine Users** cathodic protection Transmission Crane transfers of Generation and No Yes No equipment from Transmission

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<sup>&</sup>lt;sup>8</sup> Unless the total area of scour protection installed for the chosen foundation type exceeds that assessed in the ES or a period of five years has elapsed since the completion of construction then no additional marine licence is required.

<sup>&</sup>lt;sup>9</sup> Approval will be required prior to the installation of additional scour protection in different locations



Potential offshore maintenance activity	Relevant DML	Assessed in the ES?	Realistic Worst Case assessed in the ES (for any activity outside those listed, the MMO should be notified)	Location in the application documents	Additional licence likely to be required?	Consultation required with the MMO and relevant SNCB?1
vessel to either wind turbines or to quayside O&M building or vice- versa						
UXO clearance via detonation	Generation and Transmission	No	No UXO clearance events assessed during the operation and maintenance period.	N/A	Yes	Yes
Marine archaeology	Generation and Transmission	Yes	It is assumed that given the pre-construction survey requirement it is unlikely that any new archaeology would be found during operation. All archaeology would have been identified at that stage.  There is potential that some identified features avoided during construction may be affected during maintenance activities if the footprint of works is larger (for example isolated features which have potential to be relocated). In this case, the Applicant will consult with Historic England and agree any action with the MMO.	ES Chapter 14 Offshore Archaeology and Cultural Heritage.	No	Yes
Offshore and nearshore visual inspections	Generation and Transmission	No	The use of video recording equipment and photography to record the condition of the subsea assets. Equipment may be mounted to a ROV / Autonomous Underwater Vehicles (AUV) or held by a diver.	N/A	No	No
Use of artificial lighting	Generation and Transmission	No	When natural light is inadequate or not available, artificial lighting will be provided to ensure health and safety of work personnel and other site users. Artificial lighting will not impact the visibility or apparent colour of any safety signs or other safety-related items such as fire extinguishers. Artificial lighting also relates to the artificial illumination of emergency escape routes.	N/A	No	No
Recovery of dropped objects	Generation and Transmission	N/A	Dropped objects will be reported to the MMO using the Dropped Object Procedure Form. On receipt of the Dropped Object Procedure Form, the MMO may require relevant surveys to be carried out if reasonable to do so and the MMO may require obstructions to be removed from the sea bed if reasonable to do so.	N/A	No	No
Rope access	Generation and Transmission	N/A	Rope access work could be required to provide access for both routine and extraordinary operations.	N/A	No	No
Use of drones for offshore inspection	Generation and Transmission	No	The use of drones for inspections of blades, transition pieces and the splash zone. Drone operation will require permission under the jurisdiction of the Civil Aviation Authority (CAA).	N/A	No	No
Groundwork activities as a result of jack-up operations	Generation and Transmission	No	Up to ten wind turbine visits by a jack-up vessel per year for each of SEP and DEP (i.e. 20 in total) (resulting in a maximum 24,000m² of disturbance per year) has been assessed in <b>Chapter 8 Benthic Ecology</b> .	N/A	Potentially	Yes
Water use and discharge	Generation and Transmission	No	Cleaning of the wind turbines and offshore platforms and their internal surfaces will be required for general maintenance where controls can be put in place to collect runoff. Run-off water will be collected and will be handled in compliance with the local legislation and site requirements. Any cleaning operations will be compliant with the Project Environmental Management Plan (PEMP).	N/A	No	No



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